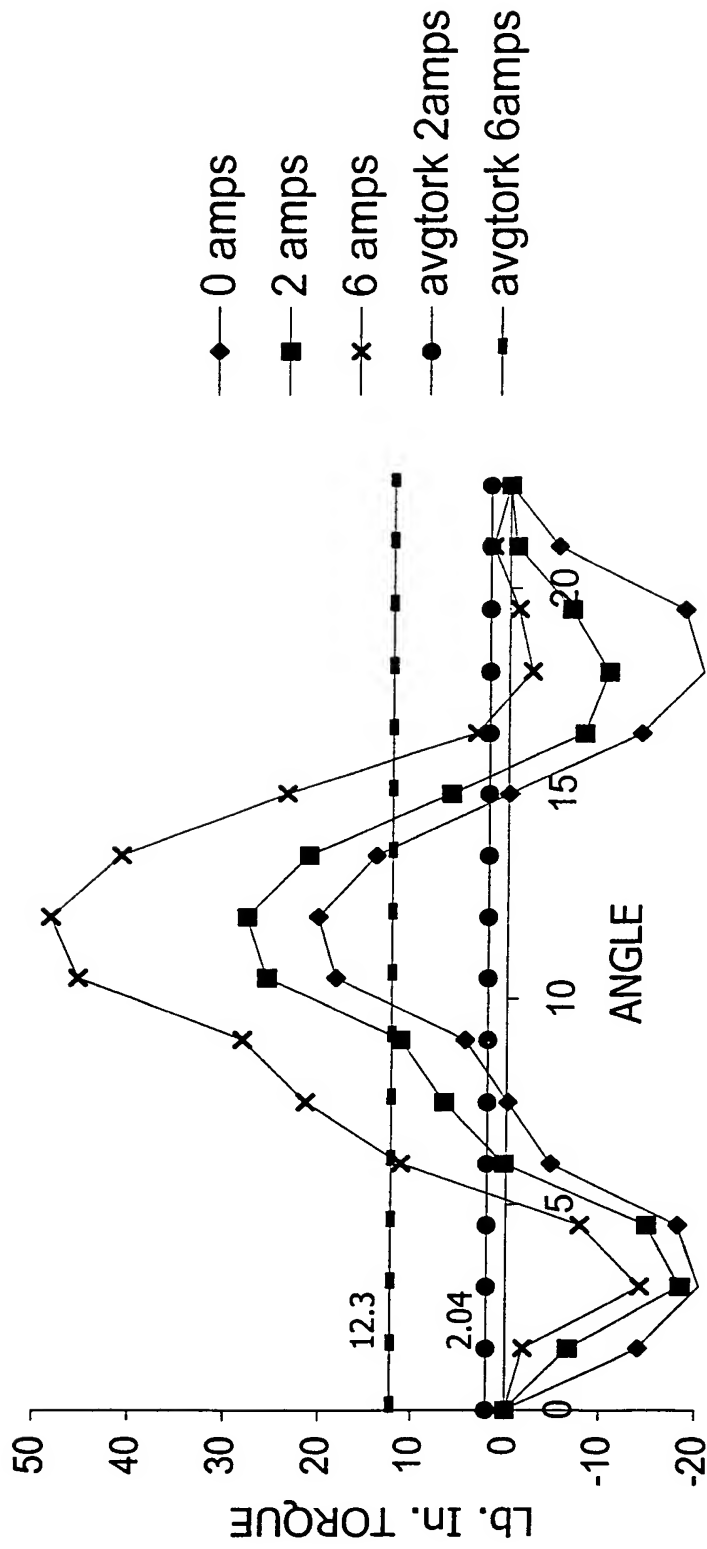
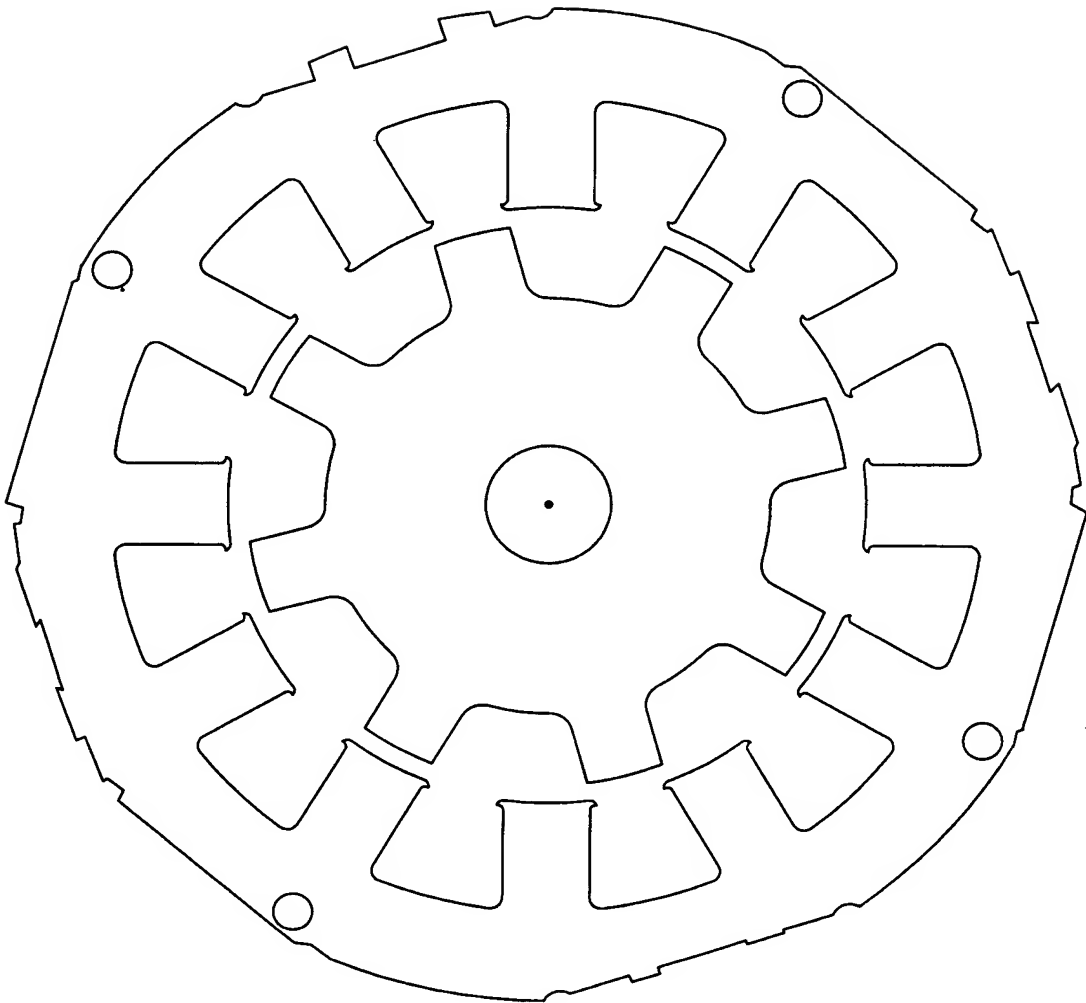


FIG. 2



103221-996900F

FIG. 3A
PRIOR ART



10033356 122801

FIG. 3B
PRIOR ART

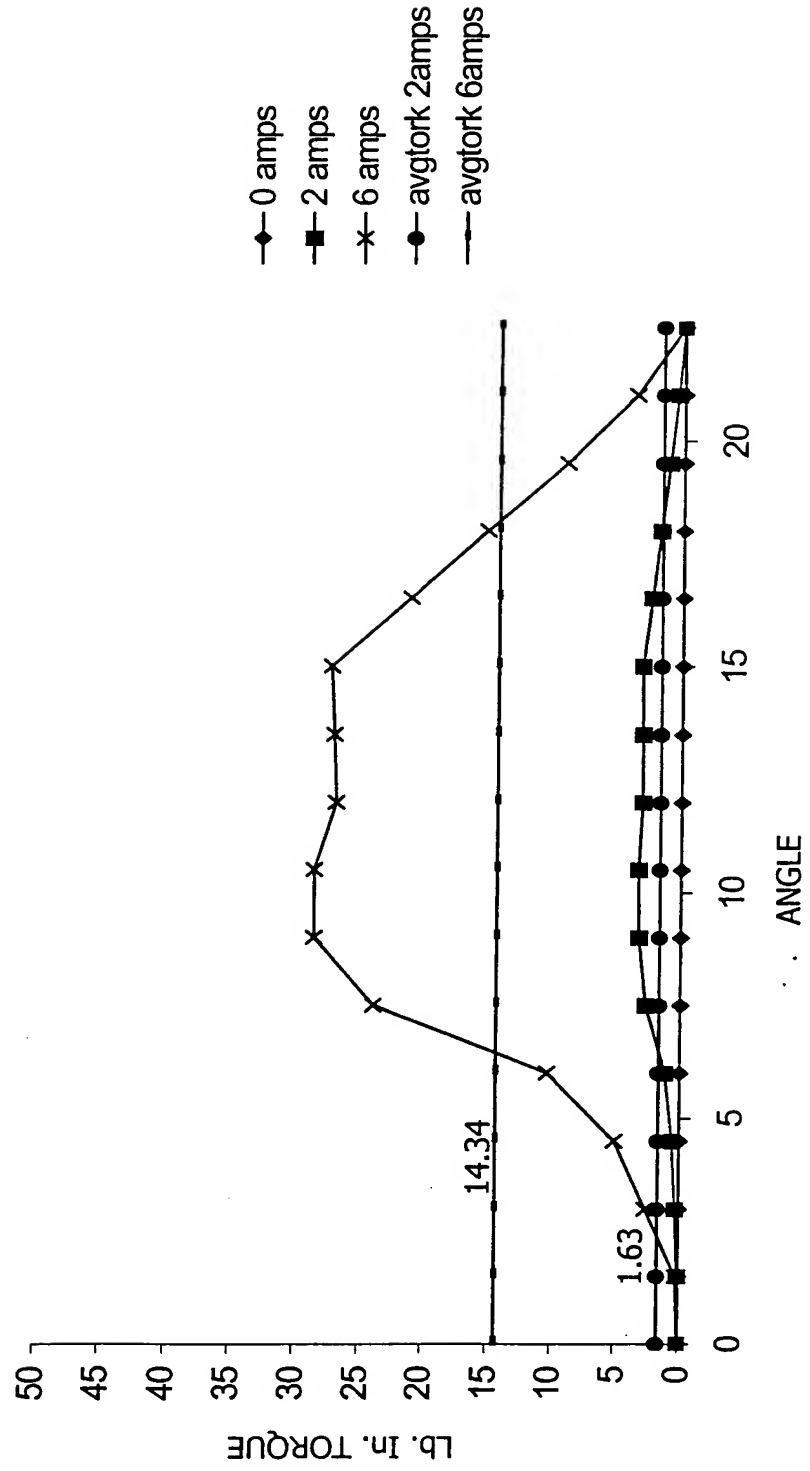


FIG. 3B

FIG. 4

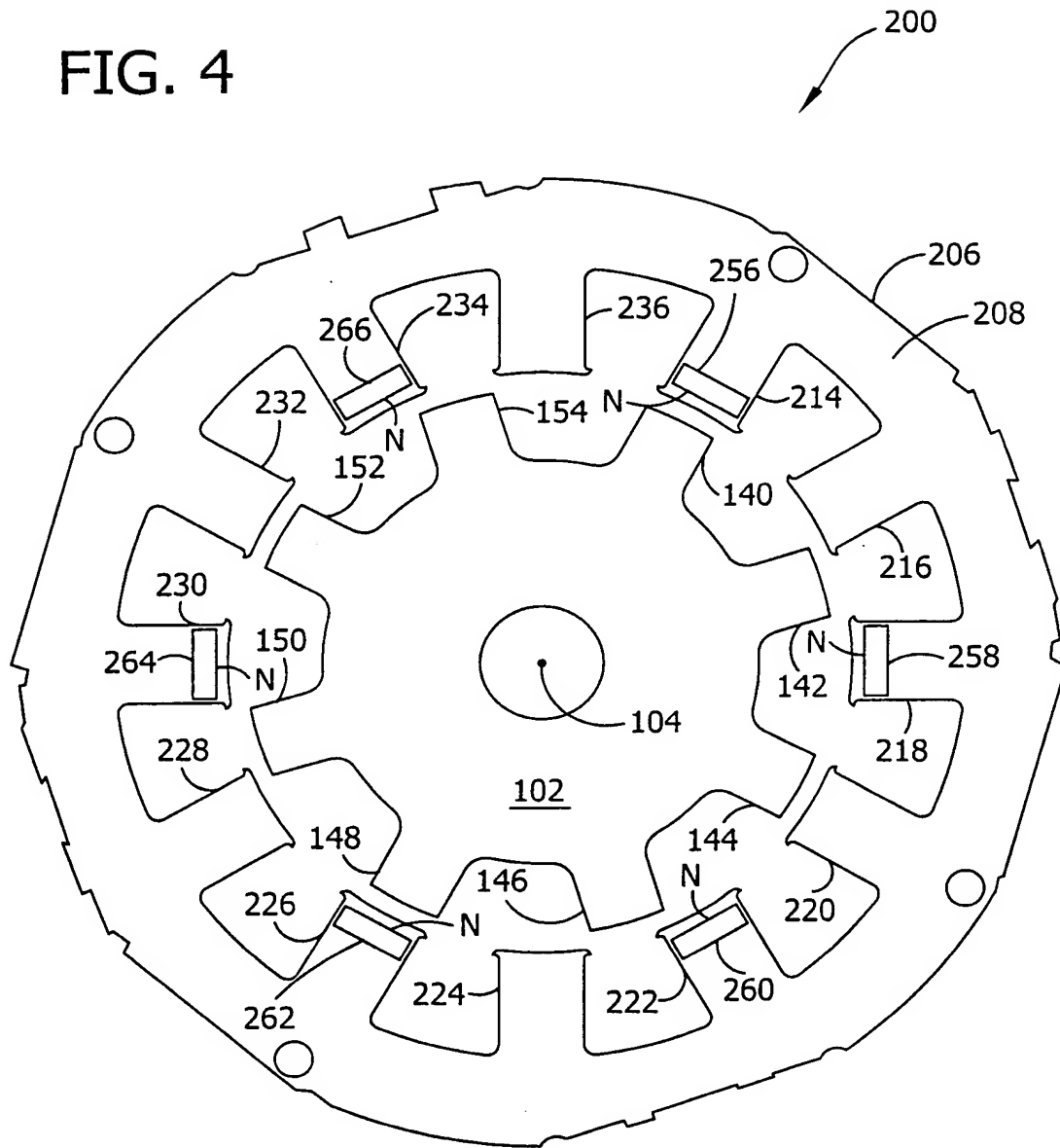


FIG.5

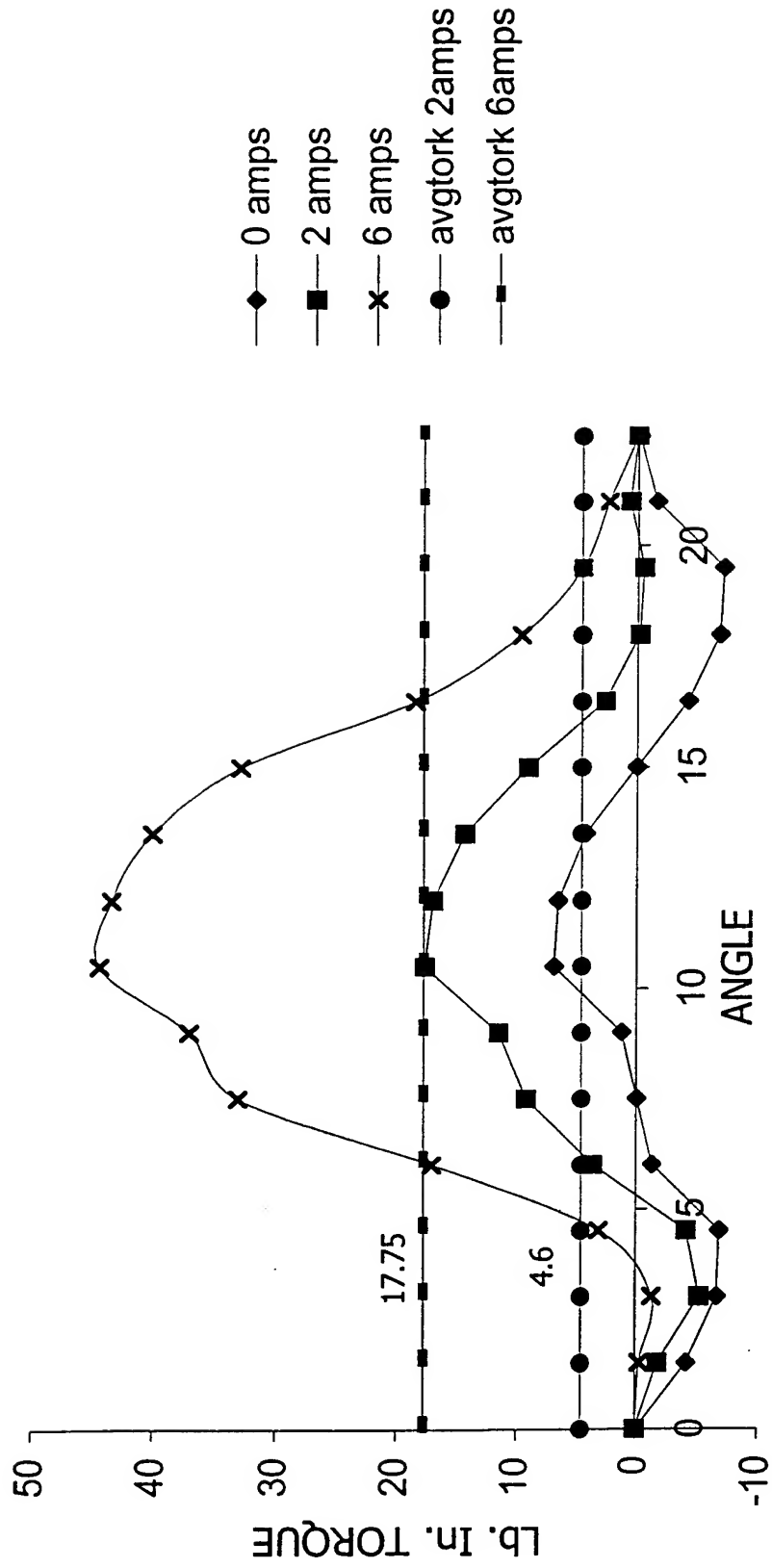


FIG. 6

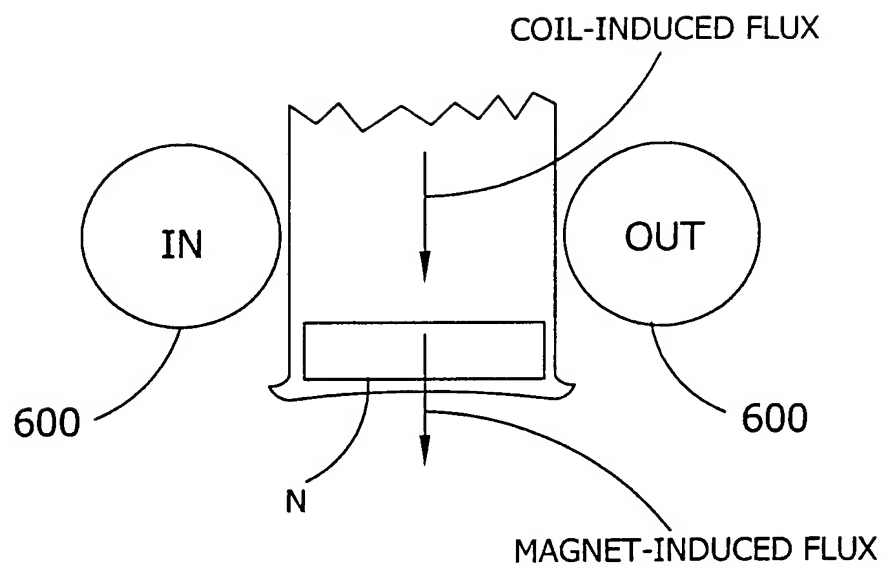


FIG. 7A

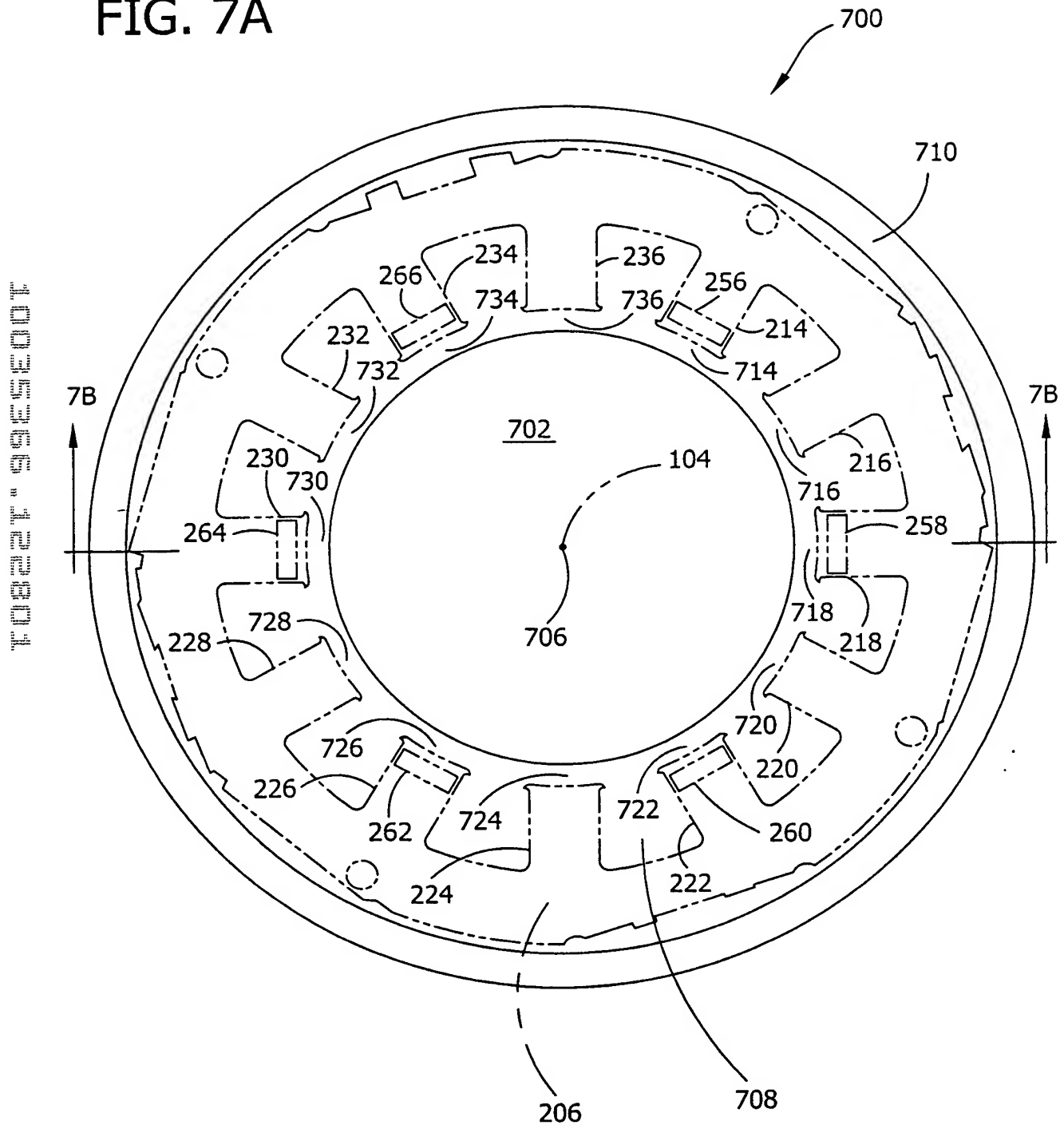


FIG. 7B

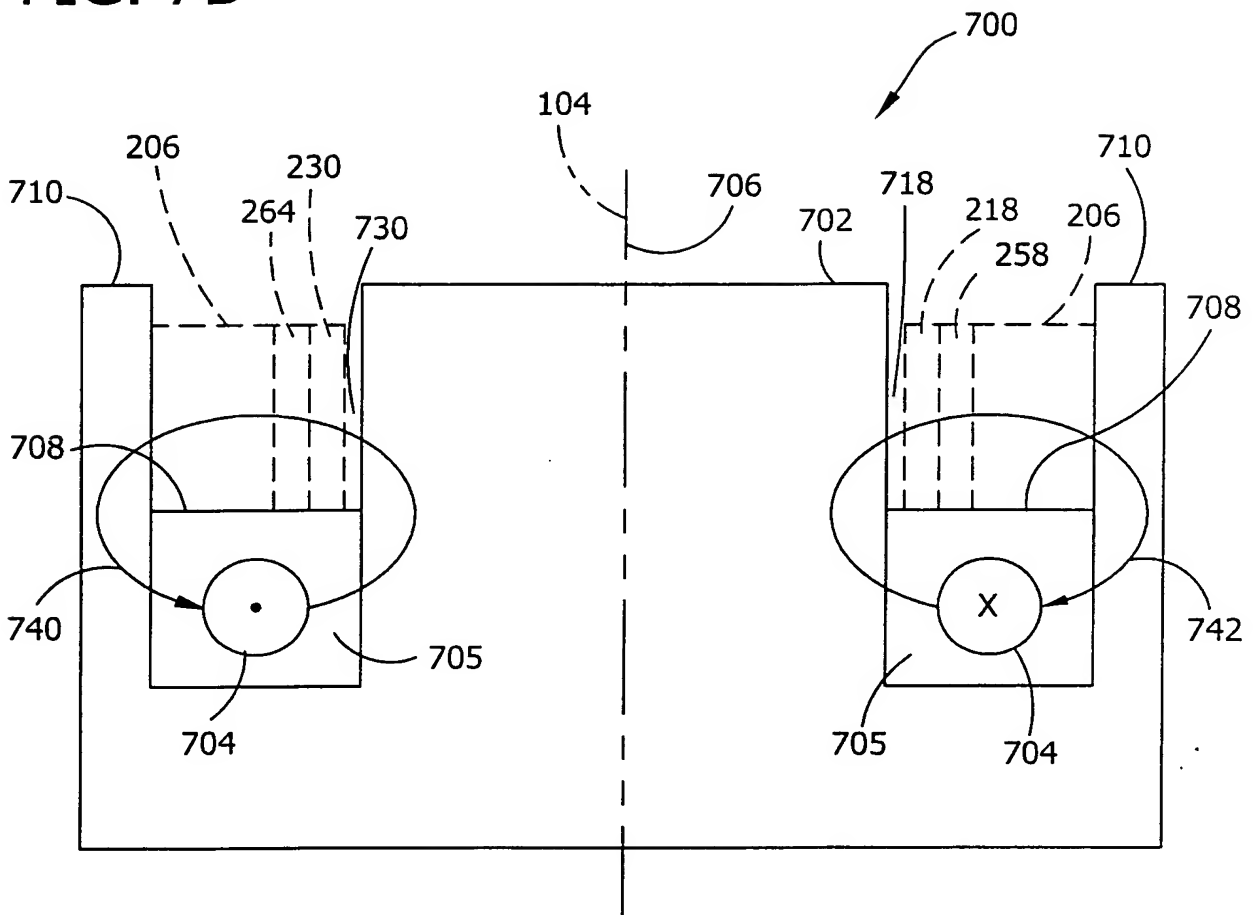
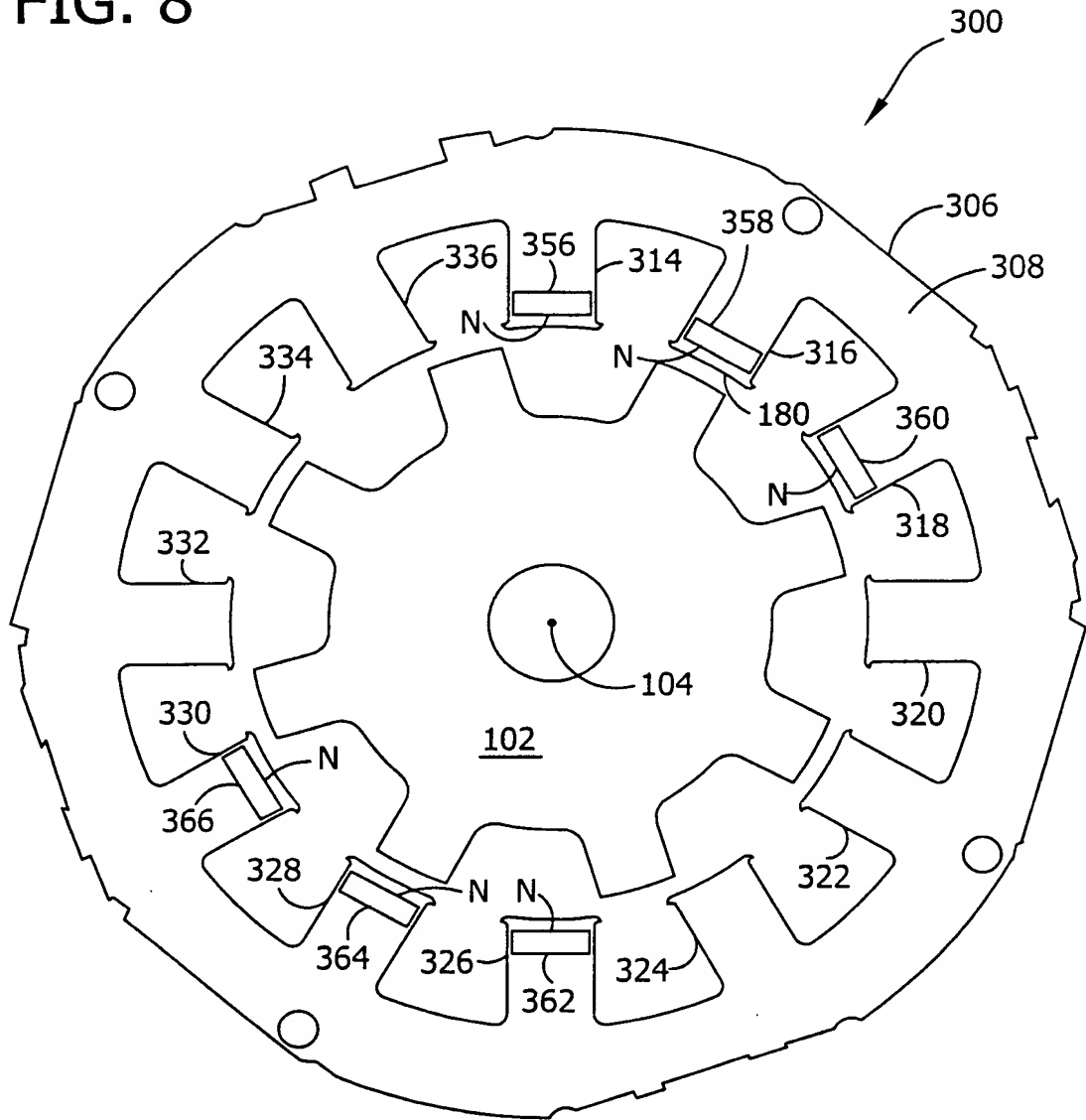


FIG. 8



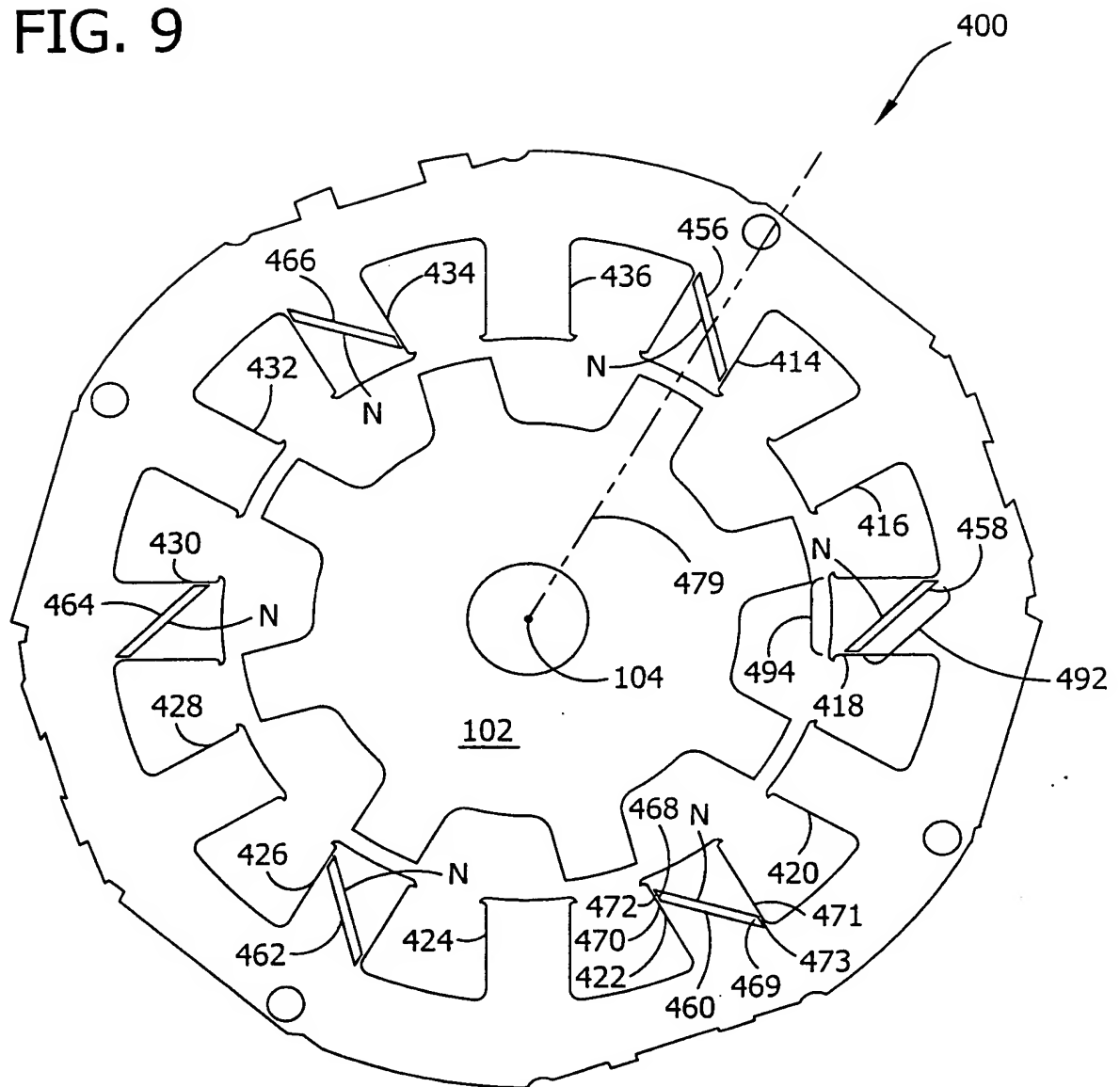
[illegible]

FIG. 10

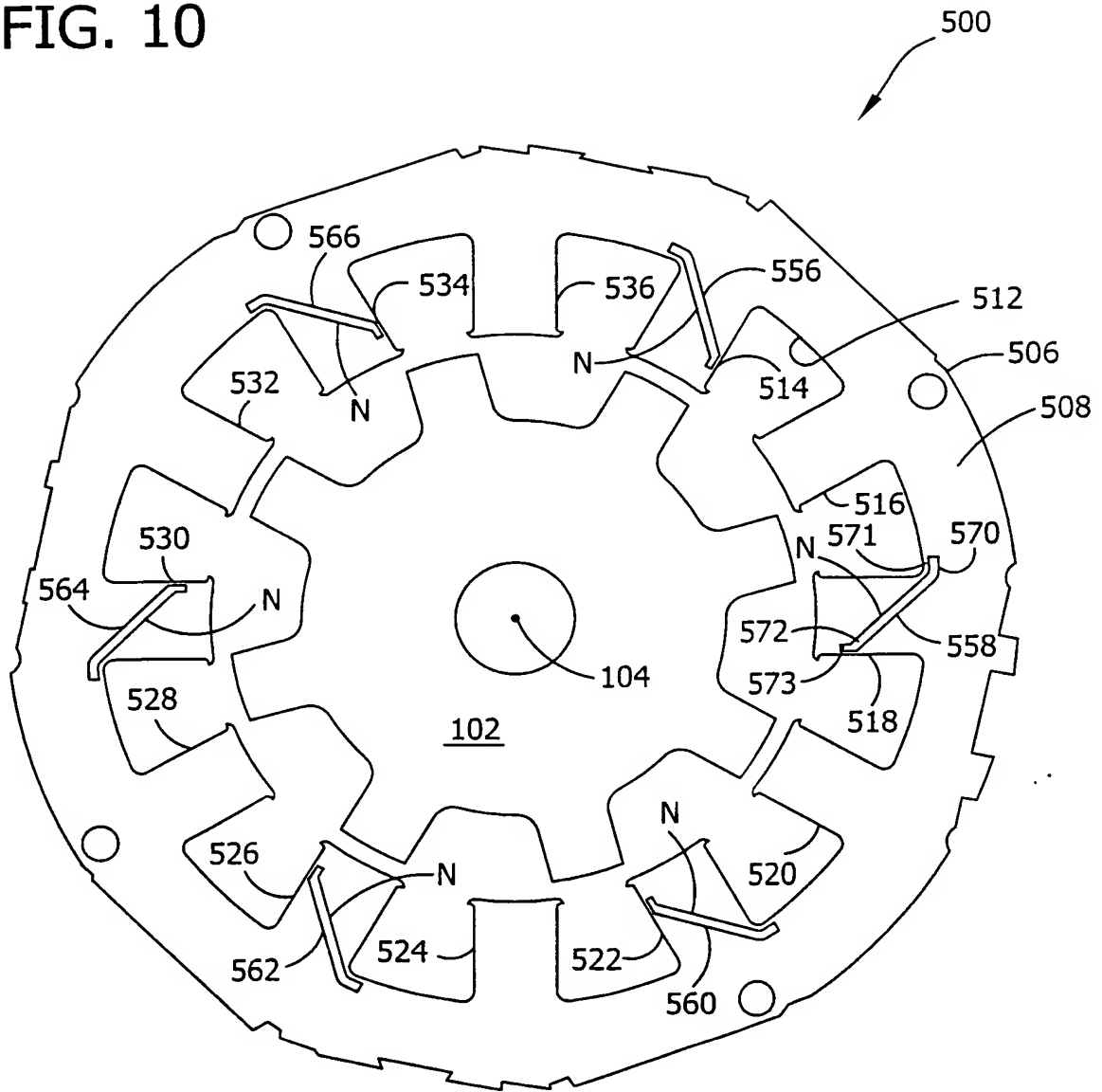


FIG. 11

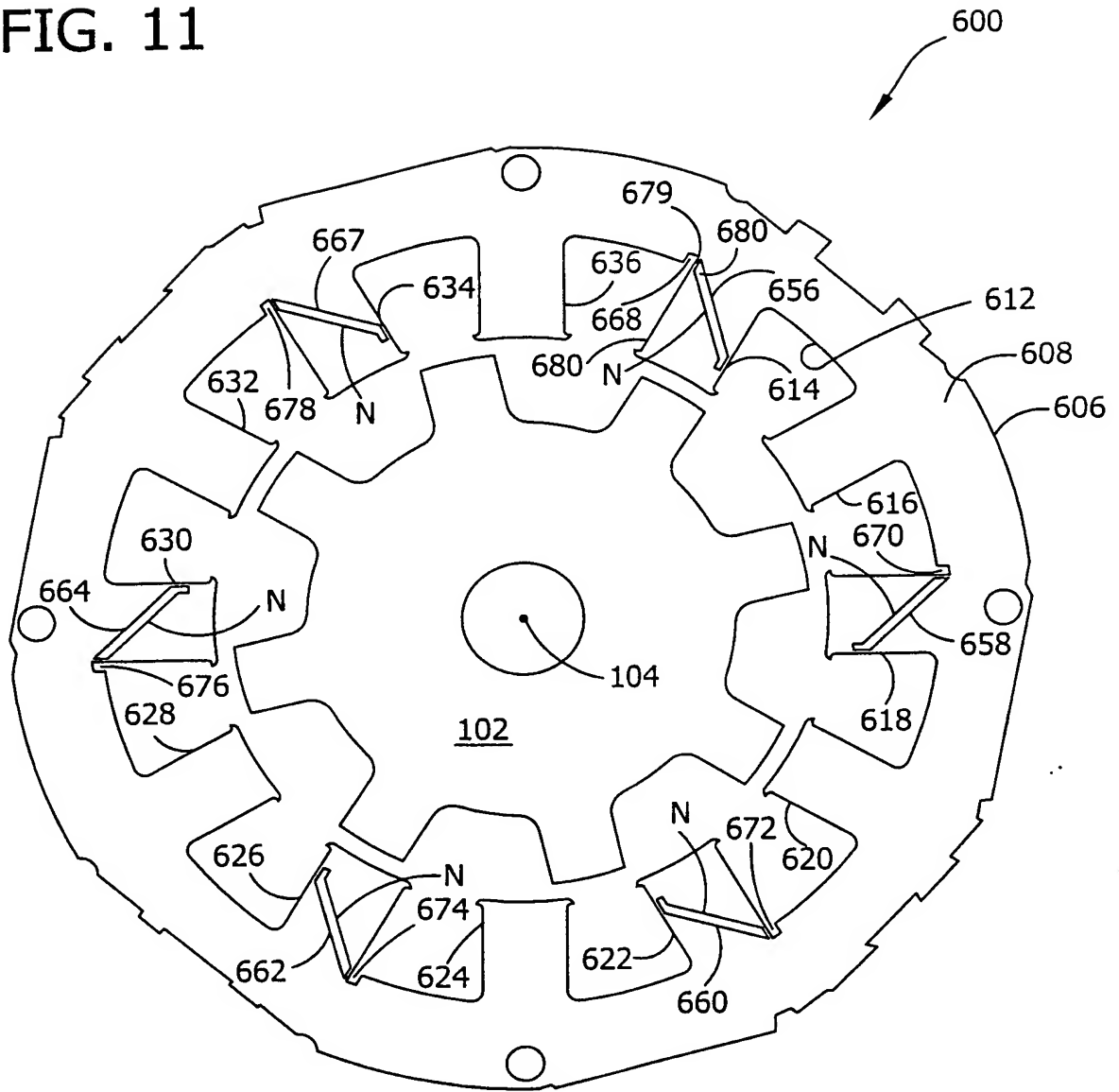


FIG. 11

FIG. 12

FIG. 12

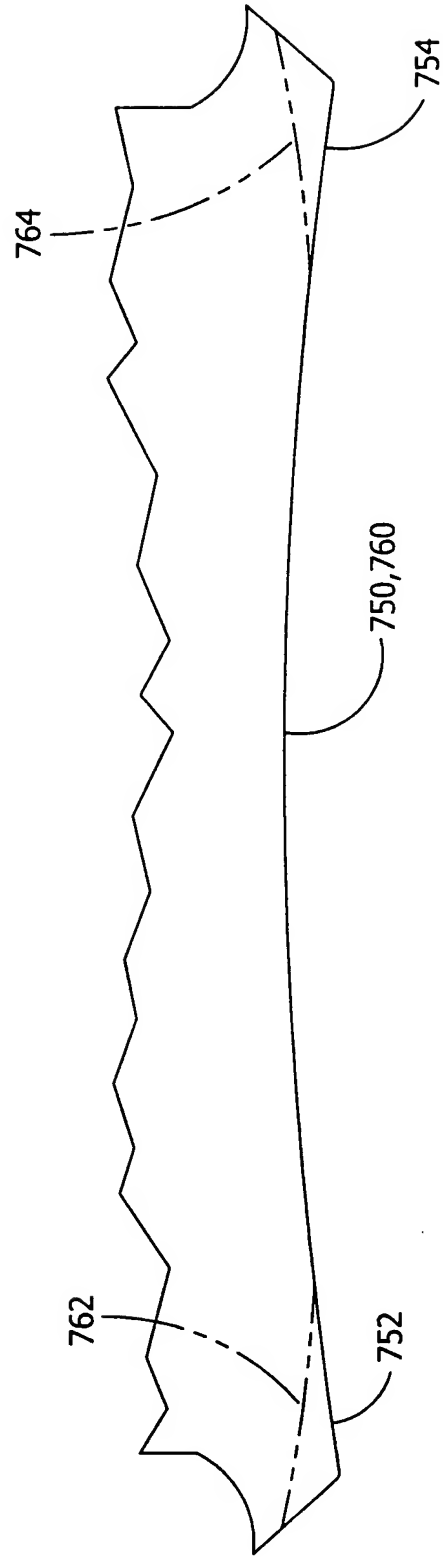
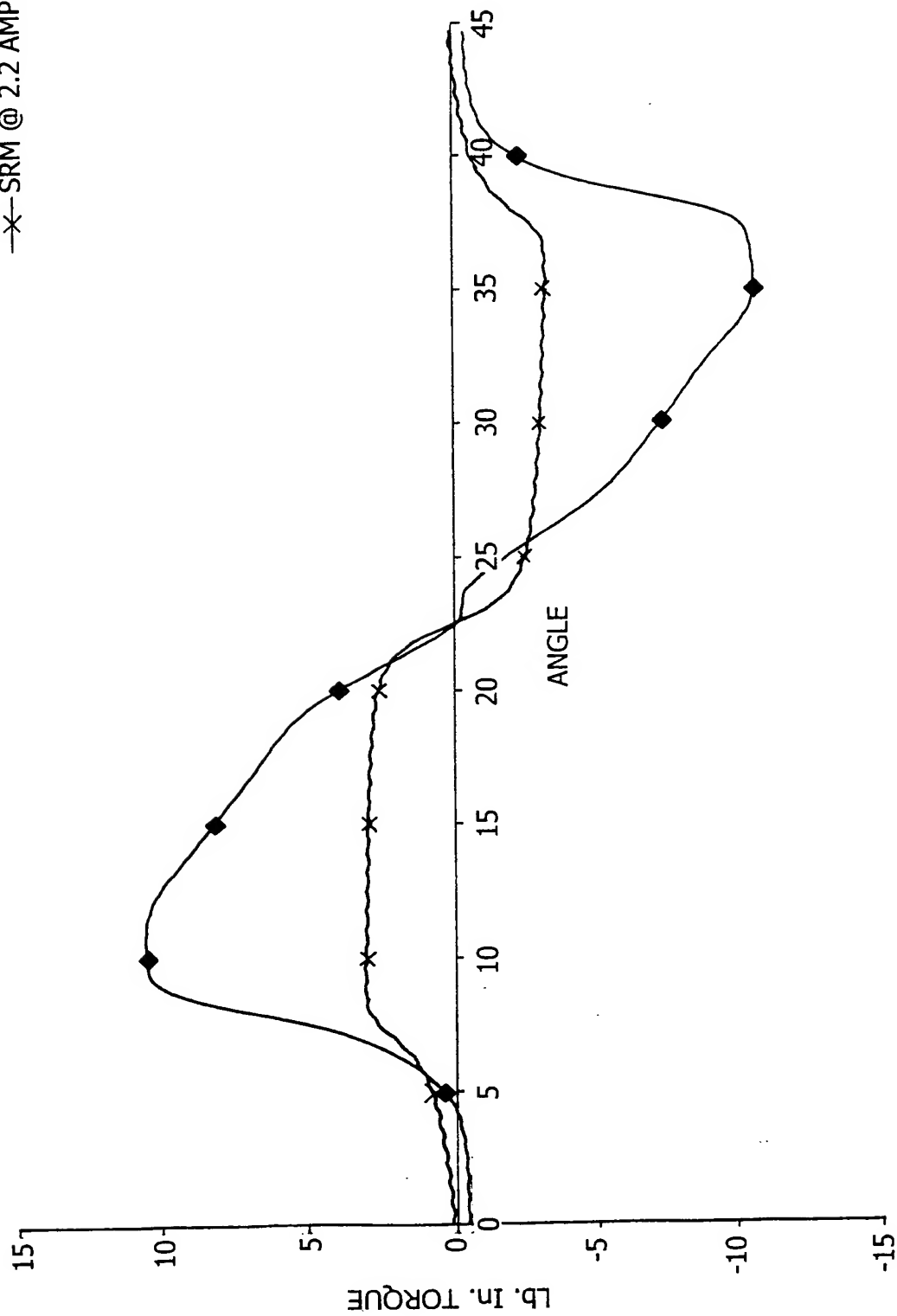


FIG. 13A

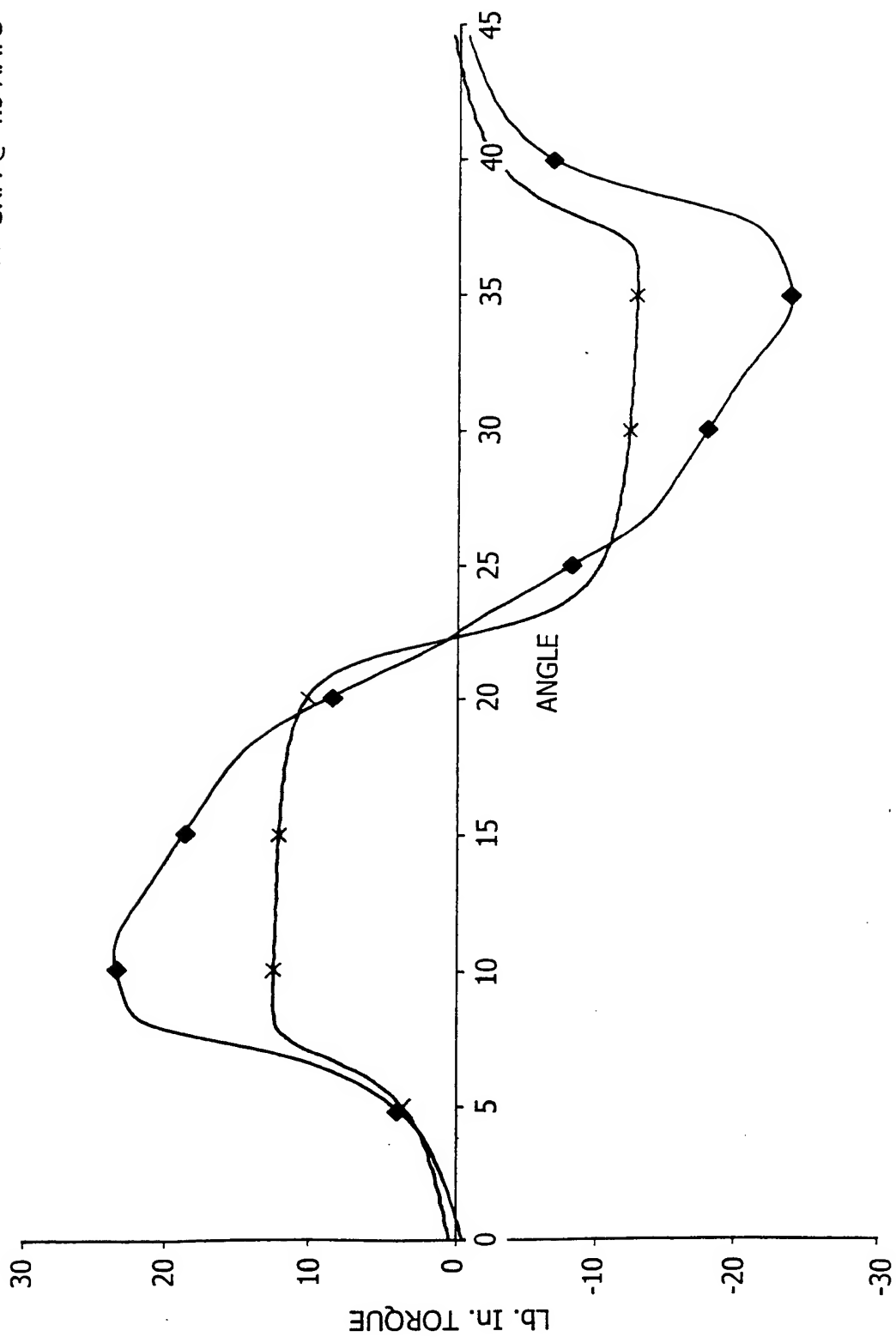
—◆— MACHINE 600 @ 2.2 AMPS
—×— SRM @ 2.2 AMPS



TORQUE "SEEDED"

◆ MACHINE 600 @ 4.5 AMPS
× SRM @ 4.5 AMPS

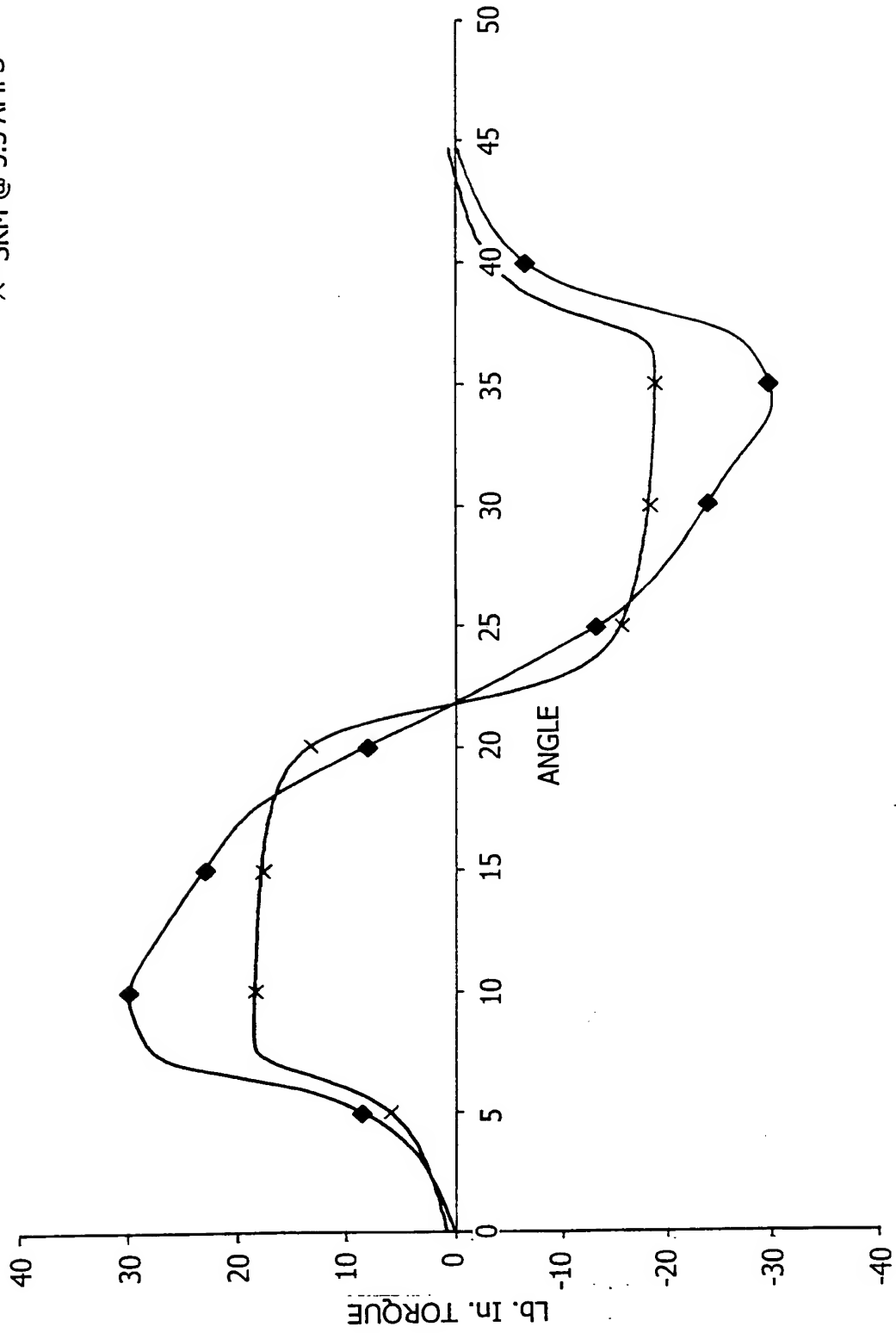
FIG. 13B



TORQUE * 99E5E00T

◆ MACHINE 600 @ 5.5 AMPS
 × SRM @ 5.5 AMPS

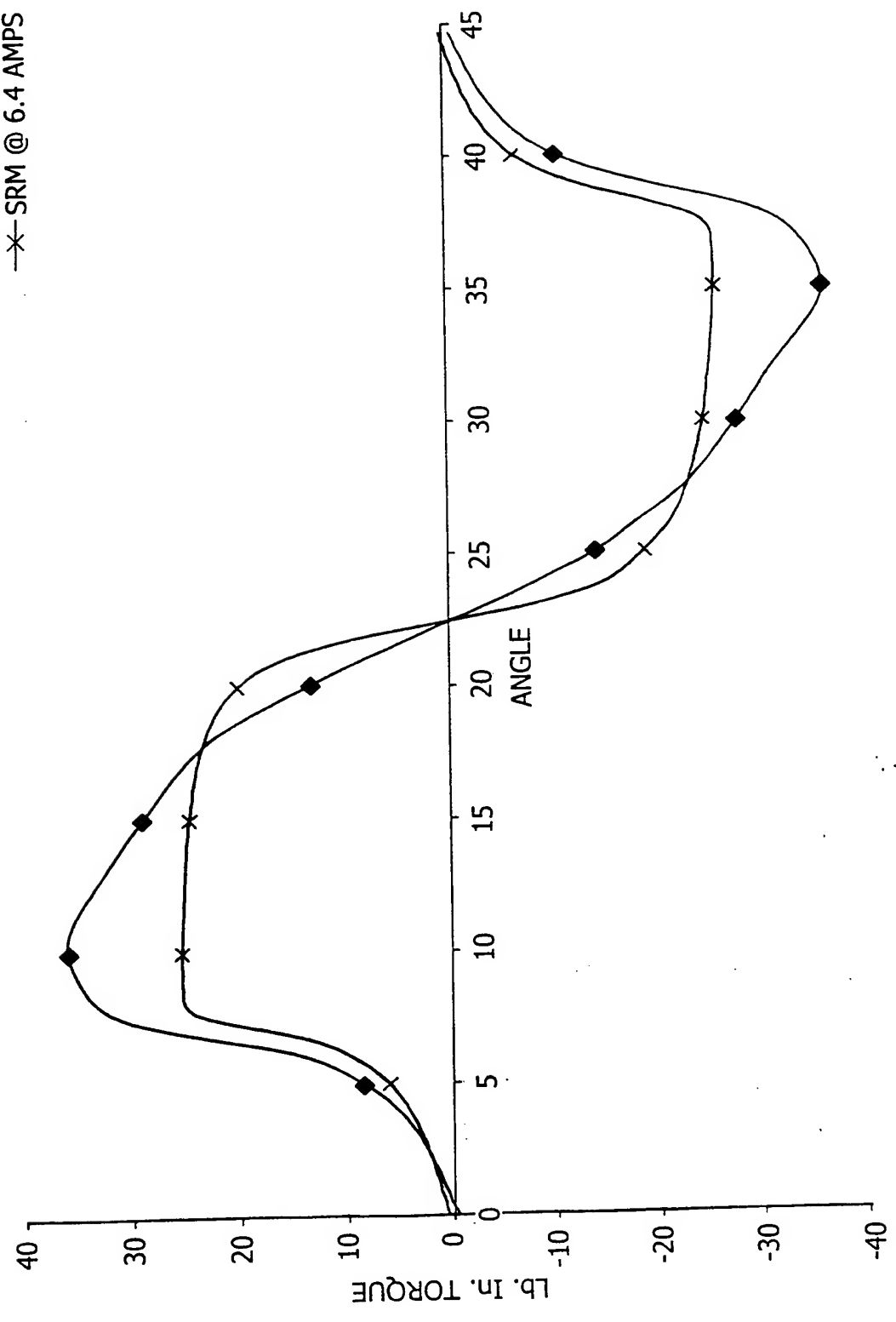
FIG. 13C



FOB22T 99E9E00T

FIG. 13D

◆ MACHINE 600 @ 6.4 AMPS
✕ SRM @ 6.4 AMPS



FORSETT 99E5E00T